

## BLADE TENSIONER

### Field of the Invention

The present invention pertains to a blade  
5 tensioner, and particularly to a blade tensioner configured  
with a blade shoe provided with a chain sliding face and  
several plate-like blade springs for applying spring force  
to the blade shoe.

### Background of the Invention

10 A blade tensioner is often utilized as a  
tensioner for applying tension to a chain. A conventional  
tensioner may be configured with a blade shoe provided with  
a chain sliding face and several plate-spring-like blade  
15 springs stacked on the reverse side of the chain sliding  
face of the blade shoe in order to apply spring force to  
the blade shoe. Respective edge parts of the blade springs  
are inserted into slots created at the tip part and the  
base part of the blade shoe.

20 During the operation of the chain, the chain may  
run while sliding on the chain sliding face of the blade  
shoe. At this time, a pressing load can be created as the  
blade shoe and the blade springs are deformed for acting  
upon the chain, so that constant tension of the chain is  
25 maintained. In addition, chord vibrations caused by  
thrashing of the chain and/or fluctuation of tension may be  
propagated to the respective blade springs in the blade  
shoe via the blade shoe. At this time, when the respective  
blade springs are repeatedly subjected to elastic  
30 deformation and return deformation, a damping force can be  
created as adjoining blade springs slide against each  
other, and the chord vibrations of the chain are damped.

In recent applications of a blade tensioner, a  
large demand has developed for the appearance of a blade  
35 tensioner capable of applying even greater damping force to  
the chain. However, in the case of the aforementioned  
conventional blade tensioner, the damping force is created

only by means of sliding resistance between the stacked blade springs. Thus, the aforementioned conventional structure has limitations in terms of improvement of the damping force.

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#### Summary of the Invention

In the present invention, when chord vibrations caused by thrashing of the chain and/or fluctuation of tension act upon the blade shoe, the respective blade springs in the blade shoe may be repeatedly subjected to elastic deformation and return deformation, and great sliding resistance can be created as the blade springs slide against friction parts, so that the damping force of the blade tensioner can be further improved.

Preferably, the friction parts are plate-like members, that is, friction plates, extending in the length direction of the blade springs. In such a case, the friction plates can be either inserted between the respective adjoining blade springs as members independent of the blade springs, or they can be attached to the blade springs as one body by means of bonding or welding (including burn-in).

The friction parts may be configured with several block-like members laid out in the length direction of the blade springs, for example. In such a case, the respective friction parts can be attached to the blade springs by means of bonding or welding (including burn-in).

Furthermore, preferably, bumps may be created on the contact faces between the friction parts and the blade springs. In such case, elastic deformation and return deformation of the friction parts can be achieved more easily. In addition, the friction parts may be configured using rubber, plastic, or friction paper. Although nitrile rubber can be utilized for the rubber, silicone rubber is preferable from the viewpoint of thermal tolerance and abrasion resistance. In addition, nylon 66 is desirable as a plastic material.

The blade tensioner according to an aspect of

the invention comprises a blade shoe provided with a chain sliding face, several plate-spring-like blade springs stacked on the reverse side of the chain sliding face of the blade shoe in order to apply a spring force to the blade shoe, and friction parts provided between the  
5 respective blade springs provided adjacent to each other.

In a blade tensioner according to another aspect of the invention, the friction parts may be plate-like members extending in the length direction of the blade  
10 springs and are provided independently from the blade springs.

In a blade tensioner according to another aspect of the invention, the friction parts may be plate-like members extending in the length direction of the blade  
15 springs and attached to the blade springs as one body through bonding or welding.

In a blade tensioner according to another aspect of the invention, the friction parts may be configured with several members extending in the length direction of the  
20 blade springs and attached to the blade springs as one body through bonding or welding.

In a blade tensioner according to another aspect of the invention, bumpy surfaces may be created on the contact faces between the aforementioned friction parts and  
25 the aforementioned blade springs.

In a blade tensioner according to another aspect of the invention, the aforementioned friction parts may be configured using rubber, plastic, or friction paper.

30 **Brief Description of the Drawings**

Figure 1 is a side view of a blade tensioner in accordance with an aspect of the present invention.

Figure 2 is a side view of blade springs for the blade tensioner of Figure 1 according to an aspect of the  
35 invention.

Figure 3 is a side view of blade springs for the blade tensioner of Figure 1 according to an aspect of the invention.

Figure 4 is a side view of a friction plate to be provided on a blade spring of Figures 2 or 3 according to an aspect of the invention.

Figure 5 is a side view of blade springs for the blade tensioner of Figure 1 according to an aspect of the invention.

#### Detailed Description

Figure 1 shows a blade tensioner in accordance with an aspect of the present invention. As shown in Figure 1, the blade tensioner 1 is configured with a resin blade shoe 2 having an arcuate chain sliding face 2a, several metal blade springs 3 stacked on the reverse side of the chain sliding face 2a of the blade shoe 2 in order to apply a spring force to the blade shoe 2, and a base 4 for supporting the blade shoe 2.

Slots 21a and 22a are created at a tip part 21 and a base part 22 of the blade shoe 2, and respective edge parts 3a and 3b of the blade springs 3 are inserted into the slots 21a and 22a. In addition, concave parts 21b and 22b are created in the respective slots 21a and 22a in order to avoid interference with the edges parts 3a and 3b of the blade springs 3.

Bolt holes 42 and 43 are created on the base 4 in order to insert attachment bolts used to install the blade tensioner 1 into an engine. A sliding face 41 against which the tip part 21 of the blade shoe 2 can slide while remaining in contact with the sliding face 41 is created at the tip of the base 4, and a pin 25 supporting the base part 22 of the blade shoe 2 while allowing it to pivot freely is fixed by one end near the center of base 4.

As shown in Figure 2, a plate-like friction plate 5 extending in the length direction of the blade spring 3 is provided between the stacked blade springs 3 and 3 to serve as a friction part. In this aspect of the invention, the friction plate 5 is provided as a member independent from the respective adjoining blade springs 3 and 3.

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In another aspect of the blade tensioner 1 of the invention, as shown in Figure 3, a friction plate 5' may also be provided as one body with the blade spring 3. In such case, the friction plate 5' is fixed onto the blade spring 3 by means of bonding or welding (including burn-in).

Although nitrile rubber, for example, can be utilized as a material for the friction plates 5 and 5', silicone rubber is preferable from the viewpoint of thermal tolerance and abrasion resistance. In addition, when plastic which is also acceptable is used, nylon 66 is desirable. Alternatively, friction paper utilized commonly as a facing material may also be utilized.

Furthermore, it is desirable if a bumpy surface with many recesses 5a is created on the reverse side of a blade spring fixing face 5b of the friction plates 5 and 5', as shown in Figure 4.

Also, as shown in Figure 5, the friction part may be configured with several block-like members laid out in the length direction of the blade spring 3 at certain intervals, for example. In such case, respective friction blocks 5'' (parts indicated by slanted lines) are attached onto the blade spring 3 by means of bonding or welding (including burn-in).

With a blade tensioner with these configurations, when chord vibrations caused by thrashing of the chain and/or fluctuation of tension act upon the blade shoe 2, the respective blade springs 3 in the blade shoe 2 are repeatedly subjected to elastic deformation and return deformation as the blade shoe 2 deforms. At this time, the respective blade springs 3 slide against the friction plates 5 and 5' or the friction blocks 5'' and create great sliding resistance. The damping force of the blade tensioner is further improved by this kind of sliding resistance.

And if a bumpy face is created on the friction plates 5 and 5', elastic deformation and return deformation of the friction plates 5 and 5' can be achieved more

easily.

In addition, when the friction plates 5' are fixed to the blade springs 3, the blade spring 3 of the bottommost layer can also be provided with a friction plate 5' (refer to Figure 3), whereby, the friction plate 5' of the blade spring 3 of the bottommost layer slides against the base parts of the respective slots 21a and 21b of the blade shoe 2 as the blade shoe 2 is deformed, so that the damping force of the blade tensioner can be further improved.

As has been described in detail above, the blade tensioner pertaining to the present invention offers an effect wherein friction parts are provided between adjoining blade springs, so sliding resistance is created as the blade springs slide against the friction parts and the damping force of the blade tensioner can be further improved.